



Dart Aerospace Ltd.
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004102

D145-762-053
Job Sheet 179502



Part No: D145-762-053

Job Qty: 2 ea

Part Name: Replacement Wearplates for Standard Skidtubes Fit LH or RH

JUN 26 2018



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/19/18

Job Tracking No:

Due Date: 7/17/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV E IPP REV:A 13.04.24 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.14 AS PER IIN REV:C DD VERF:JLM IPP REV:C 14.11.24 as per ecn14-654/chg003 DD VERF:JLM IPP REV:D 15.06.11 IIN REV:D DD VERF:JLM IPP REV:E 16.02.05 IIN REV:E (ecn16-514) DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	2 Ea	7/17/18	7/17/18	0.00	0.00	Start Up Stores/Pkg-1			JUN 26 2018
110	Packaging	2 pcs	7/17/18	7/17/18	0.00	0.00	Packaging1-1			JUL 27 2018
120	QC	2 pcs	7/17/18	7/17/18	0.00	0.00	QC4			DAS 6
130	Packaging	2 pcs	7/17/18	7/17/18	0.00	0.00	Packaging3-1			6 DAS 39 JUL 27 2018
135	DC	2 pcs	7/17/18	7/17/18	0.00	0.00	DC			9-88 21
140	QC21-FG	2 Ea	7/17/18	7/17/18	0.00	0.00	QC21			DAS 21 JUL 27 2018

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify as per dwg & Stock Location: _____ Identify and pack for shipping as per PPP D145-762-053

Location: _____

135 - Document Control Photocopy bluefile & type labels per PPP D145-762-053 CHG004

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C42A	Bolt	4 Ea (2 ea)	90-Start up Operation	5075172
AN4C43A	Bolt	8 Ea (4 ea)	90-Start up Operation	5047243
D4682-041	Wearplate Assembly	2 Ea (1 ea)	90-Start up Operation	5068677x2
D4682-043	Wearplate Assembly	2 Ea (1 ea)	90-Start up Operation	5082761
D4682-7	Wearplate	2 Ea (1 ea)	90-Start up Operation	5054477x1
D4764-1	Bushing	24 Ea (12 ea)	90-Start up Operation	5068712x2
MS21043-4	Nut	12 Ea (6 ea)	90-Start up Operation	5062296

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4C42A	4	27	0
	AN4C43A	8	38	0
	D4682-041	2	5	0
	D4682-043	2	0	0
	D4682-7	2	7	0
	D4764-1	24	38	0
	MS21043-4	12	597	0



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Container No: S097035



Part: D145-762-053

Job No: 179502

Serial No/Batch: S097035

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SR01853SE 15/10/20, TC STC LoA RDIMS-4374899 08/0

Part Specifications
Specifications could not be found.

Plex 6/20/18 9:06 AM dart.quirion.sonia

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5.2 D145-762-013/-113 Skidtube Parts List

Item	Qty -013	Qty -043	Qty -053	Qty -113	Qty -153	Part Number	Description
	X					D145-762-013	SKIDTUBE WITH STD WEARPLATES
	1	X		1		D145-762-043	REPLACEMENT STD SKIDTUBE
	1		X			D145-762-053	REPLACEMENT WEARPLATES (STD SKIDTUBES)
				X		D145-762-113	SKIDTUBE WITH TRAINING WEARPLATES
				1	X	D145-762-153	REPLACEMENT TRAINING WEARPLATES (STD SKIDTUBE)
101		1				D4680-041	SKIDTUBE ASSEMBLY
102	2			2		**L321M1024101 OR **B321M1026101	SKID SHOE (REF ONLY)
103	8			8		**BRSP96/25-SK-WS-1 TEILIG OR **BRSP98/25-SK-WS-1 TEILIG OR **01618266098	CLAMP (REF ONLY)
104	8			8		**N/A	OEM BOLT (REF ONLY)
105	8			8		**N/A	OEM LOCKING WASHER (REF ONLY)
106	8			8		**N/A	OEM WASHER (REF ONLY)
110A		1				*D2965	CAP
110B		1				*D2965-3	CAP
111		4				***AELS-1032-225	INSERT
112		2				*AN3C5A	BOLT
113		2				*NAS1149C0332R	WASHER (OR AN960C10L)
114		2				*AN526C1032	SCREW
120A			1			D4682-041	WEARPLATE
120B			1			D4682-043	WEARPLATE
120C			1			D4682-7	WEARPLATE
121A					1	D4769-041	WEARPLATE
121B					1	D4773-041	WEARPLATE
121C					1	D4771-041	WEARPLATE
122			12		12	D4764-1	BUSHING
123			2		2	AN4C42A	BOLT
124			4		4	AN4C43A	BOLT
125			6		6	MS21043-4	NUT
130		3				*AELS-1032-130	INSERT
131		3				*AN3C4A	BOLT
132		3				*NAS1149C0332R	WASHER (AN960C10L)
150	2			2		AN6C52A	BOLT
151	2			2		D5300-1	GHL BUSHING
152	2			2		D5301-1	GHL PLUG
153	2			2		MS21043-6	NUT

* PART IS INCLUDED WITH D4680-041 STD SKIDTUBE ASSEMBLY

** TO BE SUPPLIED BY CUSTOMER, LISTED AS REFERENCE ONLY

*** DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE